

DIVISION F2

DETAILED REQUIREMENTS

- (4) Welder Certifications
 - (5) Procedure Qualifications
 - (6) NDE Reports
 - (7) Material Test Reports
- e. Contractor shall submit certified weld procedures and welder qualification records for each welder employed, to the Contract Administrator prior to beginning Work.
- f. A substandard weld shall be defined as any weld declared substandard in the opinion of the Contract Administrator or designee. The ASME and AWS codes will form the basis of the acceptability determination.
- g. Completed welds shall be smooth and free of undercutting, cavities, depressions, cracks, surface porosity, weld craters, overlaps, and abrupt ridges. All welds shall meet the specifications of the applicable sections of AWS and ASME Section I.
9. Available On-Site Services: Unless otherwise arranged in writing with the Contract Administrator, on-site services shall be provided in accordance with this Section. Services not covered in this Section shall be provided by Contractor.
- a. IPSC will make potable water, compressed air (small volume only), and electricity available at 460 volt and 120 volt. Connections to IPSC electric or water systems shall be made only by IPSC employees unless approved otherwise in writing for each specific location. Contractor shall identify all service connection requirements within the proposed installation plan.
 - b. Contractor shall provide enough sanitary facilities for its employees. Contractor employees are prohibited from using the permanent restroom facilities at IPP plant site.
 - c. Equipment and material staging requirements shall be clearly detailed within the successful bidder's site laydown plan submitted to the Contract Administrator at least two (2) months prior to the outage start date. Actual placement of materials and equipment shall be coordinated with the Contract Administrator.
 - d. Contractor shall maintain a clean work space. Contractor shall clean the work site daily. This includes, but is not limited to, picking up trash, sweeping, washing the area as necessary, straightening cords and hoses, organizing tools and equipment, and emptying trash receptacles. IPSC will provide trash collection containers (dumpsters) for Contractor's use outside the generation building at ground level. IPSC will empty these containers as needed.